

Date: Wednesday, 09/07/2008 1:13:54 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 40399					
Estimate Number	: 12903					
P.O. Number	:			Part Number	: D355811	
This Issue	: 09/07/2008		S.O. No.	: D3558 REV B		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 36419			Drawing Revision	: B	
Written By	:			Material	:	
Checked & Approved By	: <u>JUL 08.7.09</u>			Due Date	: 18/07/2008	
Comment	: Est Rev:A New Issue 07.06.12 EC			Qty:	10	
	: Est Rev:B Rev B dwg 07-12-06 DD			Um:	Each	

Additional Product

Job Number:

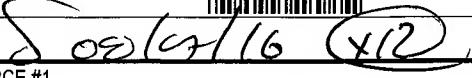


Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
2.0	WATER JET	FLOW WATER JET	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	

Comment: Qty.: 0.6867 sf(s)/Unit Total : 6.8670 sf(s)
 NEOPRENE SHEET 0.063
 Batch: 107655 B 8-7-16

Comment: FLOW WATER JET
 1-Cut as per Dwg D3558
 Dwg Rev: B HB 8-7-16 

Comment: INSPECT PARTS AS THEY COME OFF MACHINE
HB 8-7-16

Comment: SECOND CHECK 

Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: FP-13 sh/16 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 09/07/2008 1:13:54 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 40399

Part Number: D355811

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/17

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



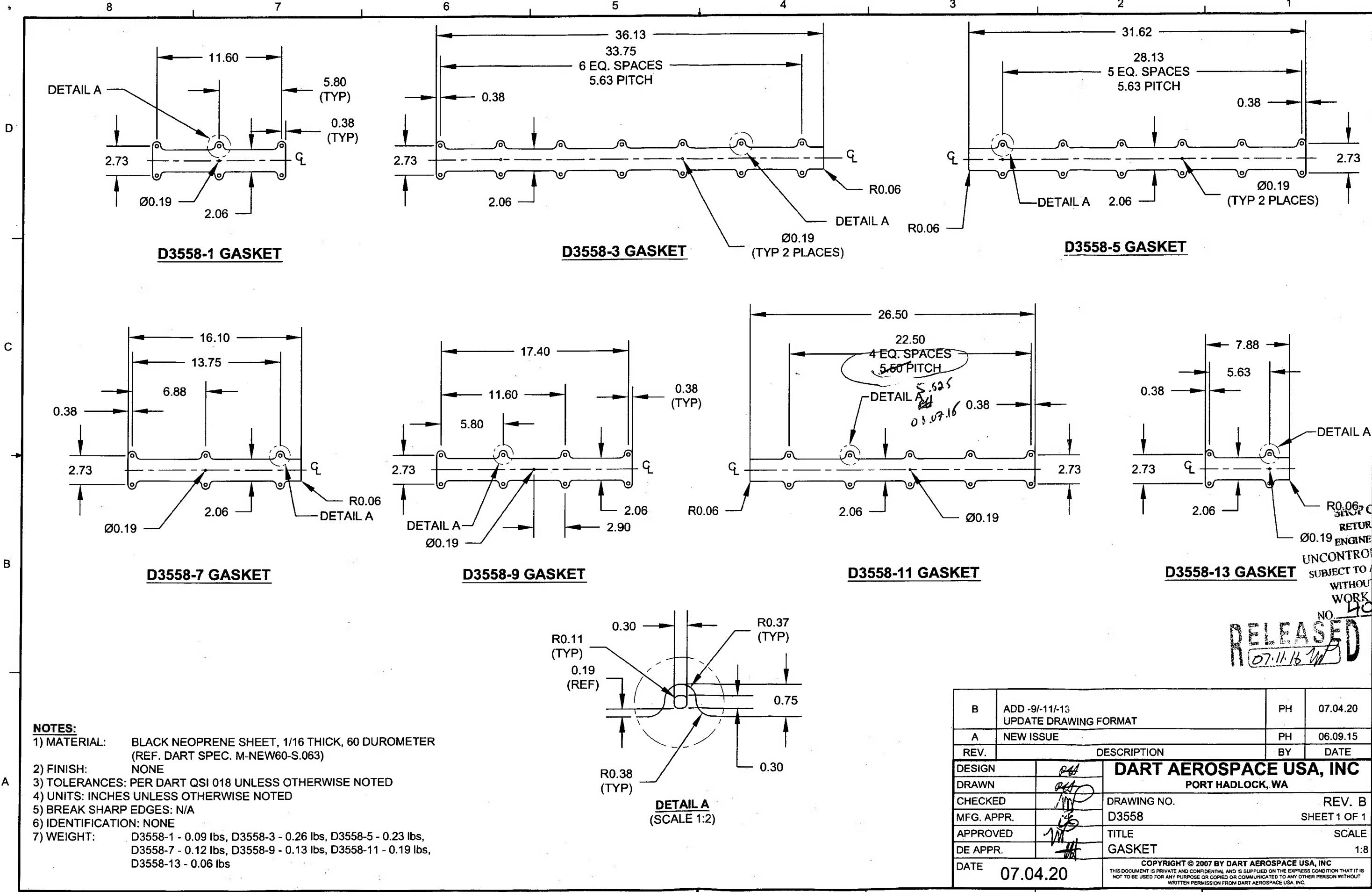
MF 08-07-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

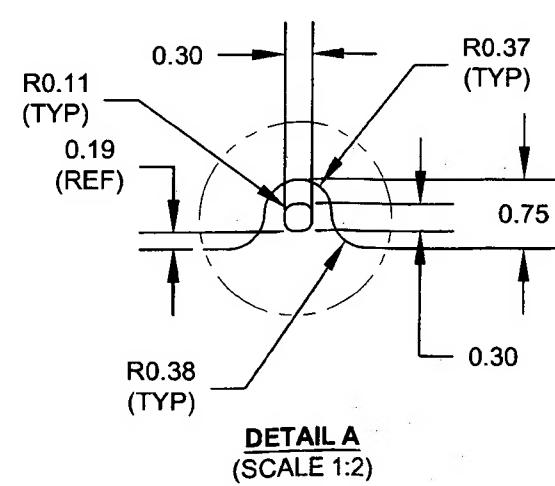
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEW60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3558-1 - 0.09 lbs, D3558-3 - 0.26 lbs, D3558-5 - 0.23 lbs,
D3558-7 - 0.12 lbs, D3558-9 - 0.13 lbs, D3558-11 - 0.19 lbs,
D3558-13 - 0.06 lbs



B	ADD -9-11-13 UPDATE DRAWING FORMAT		PH	07.04.20
A	NEW ISSUE		PH	06.09.15
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>644</i>	DART AEROSPACE USA, INC		
DRAWN	<i>644</i>	PORT HADLOCK, WA		
CHECKED	<i>MM</i>	DRAWING NO.	REV. B	
MFG. APPR.	<i>IS</i>	D3558	SHEET 1 OF 1	
APPROVED	<i>MM</i>	TITLE	SCALE	
DE APPR.	<i>MM</i>	GASKET	1:8	
DATE	07.04.20		<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS</small> <small>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT</small> <small>WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

ERING
LED COPY
B
AMENDMENT
NOTICE
ORDER
399

RE-RELEASED NO. 1
07.11.16 M

ART AEROSPACE USA, INC

PORT HADLOCK, WA

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DART AEROSPACE LTD	Work Order:	40399
Description: GASKET	Part Number:	D3558-11
Inspection Dwg: D3558-11 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>D</u>	Prototype Approval: <u>N</u>
Date: <u>8-7-16</u>	Date: <u>08/07/16</u>	Date: <u>7</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	